

ABSTRACT OF THE DISCLOSURE

A calender includes at least two roll stacks which each have at least three rolls, and in each of which the web path of a fibrous web meanders between each roll pair of the stack. In order to produce a selectable fibrous web grade, the web is passed
5 between each roll pair of each stack, so that at least one roll pair in at least one stack is in nip contact to form a nip that calenders the web. The web runs between each roll pair of each roll stack and, in order to produce a selectable fibrous web grade, a selectable number of rolls is in nip contact with each other in each stack to form at least one nip that calenders the fibrous web.